

# PARAMECANIC AB



## BULLETIN No 2

### DANGEROUS PUCKS!

- 1 Defective pucks cause problems!
- 2 What is a “defective puck”?
- 3 Too thick puck!  
Too large diameter!  
Puck with mouse ears!
- 4 What is a “right puck”?  
Puck with less of a diameter than 77 mm!  
Puck with less thickness than 26 mm!

### INTERNATIONAL STANDARD MEASUREMENTS ARE:

3 inch x 1 inch = 76,2 x 25,4 mm

### WHAT PUCKS SHOULD BE USED IN PUCCO 30,60, 70 or 90 ?

- 1 Old, worn out pucks are excellent to use!
- 2 New pucks can be used if they are marked with “approved game puck” and “smear-free”!
- 3 The measurements of the pucks must be within 77 x 26 mm

### WHICH PUCKS CANNOT BE USED!

- 1 **New pucks of the second assortment from the puck-manufacturer!**
- 2 Those pucks that other players are using on the same ice!  
Separate using a simple wooden boards!
- 3 Pucks that have been damaged due to the lower bar of the goal missing covering – this will result in mouse ears
- 4 Puck that are damaged and have become concave with bigger dimensions on the outer edges by hard shots on the post.
- 5 Pucks with “casting marks” from the manufacturer’s forming tools.

### WHAT TO DO ?

Control the pucks with a vernier calliper between practices and store the pucks used for the machine in a separate bucket

A good suggestion is to mark the pucks with red color.

If the machine were to be able to shoot defect pucks than a larger tolerance within the machine would be necessary and that would cause a significantly lower precision of aim- and that is not what we want!

If the machine is used inside on a dry floor – for example tennis, volleyball, street hockey or plastic ice, then **you should spray water**, with a simple spray bottle, into the pipes before putting the pucks in. This can be repeated between every new load of 60 pucks is placed into the pipes

### PLEASE NOTE

The Pucco machines work excellent with old, well worn out pucks- new ones work fine as well !